

Distiller's notes

FAMILY CRAFTED SPIRITS

BOTTLED-IN-BOND WISCONSIN STRAIGHT BOURBON WHISKEY

A classic Bourbon, made from white corn, rye, and malt, aged in charred Wisconsin oak barrels.

STORY: For this Bourbon, Distiller Tom selected Bottled-in-Bond to highlight each harvest, like how we as winemakers highlight each vintage. This recipe harkens back to the property's history pre-prohibition, by using white corn and a higher malt content that would be more typical of that period. As a result, each release will have slight variances due to both the unpredictable nature of farming and our hands-on production practices.

DISTILLED FROM: "Sweet mash" of 75% white corn, 10% rye, and 15% malted barley

DISTILLATION METHOD: Single distilled using our Vendome with batch Column

AGE: Over 5 years in 18 month seasoned, toasted then charred, new Wisconsin oak barrels

FILTRATION: Non-chill filtered

SERVING: Perfect for sipping, or to use in in classic whiskey cocktails

BOTTLED-IN-BOND: The Bottled-in-Bond act of 1897 guarantees genuine, unadulterated spirits from one distillery, produced in one distilling season. This Bottled-in-Bond Bourbon is bottled from a limited selection of barrels distilled and barreled in the same season, showcasing the flavors of each harvest.

ALCOHOL: 50% alcohol by volume (100 proof)

Award:

Silver [87 Points] - 2021 Tastings.com Bronze - 2021 American Craft Spirits Competition, Louisville, KY

> Winemaker Philippe Coquard and son-in-law Tom Lenerz bring a winemaking approach to the spirits with attention to terroir, slow fermentations and quality of woods sourced for barrel aging, resulting in this fine spirit.

> > PRAIRIE DU SAC. WISCONSIN

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100 PROOF | 50% ALC/VOL | 750ML Distilled and bottled by BSP-WI-15015 Vollersheim Winery, Inc., Prairie du Sac, Wi



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